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(20)

Put the sentences in the negative, interrogative and translate.(36)

1- That electric drill works.

N: That electric drill doesn't work. ✓

I: Does that electric drill work? ✓

T: Aquele berbequim eléctrico funciona. ✓

2- The aircraft had got two dirty nuts.

N: The aircraft hadn't got two dirty nuts. ✓

I: Had the aircraft got two dirty nuts? ✓

T: A aeronave teve duas porcas sujas. ✓

3- The technicians replaced the rivets.

N: The technicians didn't replace the rivets. ✓

I: Did the technicians replace the rivets? ✓

T: Os técnicos substituíram os rebites. ✓

4- We replaced the parts with cracks and corrosion.

N: We didn't replace the parts with cracks and corrosion. ✓

I: Did we replace the parts with cracks and corrosion? ✓

T: Nós substituímos as peças com fissuras e corrosão. ✓

5- We broke the screw driver.

N: We didn't break the screw driver. ✓

I: Did we break the screw driver? ✓

T: Nós partamos a chave de fenda. ✓

6- There was corrosion on the main spar.

N: ~~there~~ wasn't corrosion on the main spar. ✓

I: Was there corrosion on the main spar? ✓

T: Existia corrosão no longerame principal. ✓

7- The engines work fast.

N: the engines don't work fast. ✓

I: ~~Do~~ Do the engines work fast? ✓

T: Os motores trabalham rápido. ✓

8- The chisel has got a sharp edge.

N: the chisel hasn't got a sharp edge. ✓

I: Has the chisel got a sharp edge? ✓

T: O cingel tem uma ponta afiada. ✓

9- The inspectors made a report about the accident.

N: the inspectors didn't make a report about the accident. ✓

I: Did the inspectors make a report about the accident? ✓

T: Os inspetores fizeram um relatório sobre o acidente. ✓

10- The magnetic compass gives a good indication.

N: the magnetic compass doesn't give a good indication. ✓

I: Does the magnetic compass give a good indication? ✓

T: A bússola magnética dá uma boa indicação. ✓

11- They should go to the hangar.

N: they shouldn't go to the hangar. ✓

I: Should they go to the hangar? ✓

T: Eles devem ir para o hangar. ✓

3- Translate the following sentences.(24)

a) Aerodynamic smoothness.

Suavidade aerodinâmica

b) Cut, drill, and countersink Composite Material by CNC process.

Cortar, furar e escanar ~~o~~ material compósito por processo CNC.

c) General tolerances for metal sheets or extruded parts.

Tolerâncias gerais para chapas de metal ou peças extrudadas.

d) Chamfer and deburr according documents.

Chamfrão e rebarbas de acordo com documentos.

e) Bend tube.

Dobrar tubo.

f) Mark and identify parts and assemblies.

Marcar e identificar peças e montagens.

g) Tolerances for primary parts and assembly.

Tolerâncias para peças principais e montagem.

h) All dimensions shown are real.

Todas as dimensões mostradas são reais (é exata).

i) Measure the gap between point 1 and point 2.

Medir a diferença entre o ponto 1 e o ponto 2.

j) Make a new part, but with the given dimensions.

Fazer uma peça nova, mas com as dimensões dadas.

l) Clean the cnc machine before using it.

Limpar a máquina CNC antes de usá-la.

m) Use personal protective equipment at the workshop.

Usar equipamento de proteção individual (EPI) no ofício.

12- The props on this plane might have three blades.

N: the props on this plane might not have three blades. ✓

I: Might the props on this plane have three blades? ✓

T: As hélices neste avião devem ter três pás. ✓

Find the equivalent in Portuguese. (40)

- 1- Warehouse Armazém ✓
- 2- Scrap Sucata ✓
- 3- Metal sheets Chapas de metal ✓
- 4- Mold stand Cavalete ✓
- 5- Mold release area Área de desmoldagem ✓
- 6- Honey comb cutting equipment Equipamento de corte das mímhas de abelha ✓
- 7- Grinding machine ~~Rebentadora~~ Rebarbadora ✓
- 8- Material to trim Material para aparar ✓
- 9- Support car Carrão de apoio ✓
- 10- Assembly area Área de montagem ✓
- 11- Press forming Estampagem ✓
- 12- Spotwelding Soldadura por pontos ✓
- 13- Treatment furnace forno de tratamento ✓
- 14- Shot peening Granalhagem ✓
- 15- Kitting room Sala de conjuntos ✓
- 16- Welding machine Máquina de soldar ✓
- 17- Milling machine Fresadora ✓
- 18- Parts transporter Transportador de peças ✓
- 19- Lathe Torno ✓
- 20- Adjust jig Calibrado ✓